



NOTES:

- A. REFER TO BILL OF MATERIAL WHEN ORDERING PARTS.
- B. REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.
- C. REFER TO TWIN DISC STANDARD S364R FOR COLLAR AND BEARING LUBRICATION AND MAINTENANCE PROCEDURES.
- D. DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.
- E. TO ENSURE NO PRELOAD ON SHIFTING MECHANISM, HAND LEVER IN THE ENGAGED POSITION SHOULD BE VERTICAL OR SLIGHTLY OVER CENTER TOWARDS ENGINE.

FIRST USE ASSEMBLY:	WEIGHT:	kg
FIRST USE MODEL: SP211HP3	WR ² :	kg-m ²
SIMILAR TO:		
METRIC		
<small>NOTICE! THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATED. THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.</small>		

 THIRD ANGLE PROJECTION	<small>UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X ±0.75 X.X ±0.25 X.XX ±0.13 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994</small>
-------------------------------	--

MATERIAL:	DATE:
HEAT TREAT:	07/21/2020
DESCRIPTION:	SCALE:
INSTALLATION SP211HP3	1:4
	DRAWN BY:
	ES
	CHECKED BY:
	APA
	APPROVED BY:
	APA

DWG SIZE:	A3
SHEET:	1 OF 1
REV:	A

A	ECNWF-102588	06/03/2022
REV	CHANGE NO.	DATE
 RACINE, WI 53403 - USA		
PX1039839F		